



Harmonised Product Standard

**EN 14351-1:2006 +A2:2016**

## **Declaration of Performance**

Type of construction product:  
Facade windows and Casement doors

**VELFAC EDGE**

DOP no.:

**EDGE20240701**

The performance of the Facade windows and Casement doors in the product line  
VELFAC EDGE are in conformity with the declared in the following pages.

This Declaration of Performance is issued under the sole responsibility of DOVISTA A/S.  
System of assessment and verification of constancy of performance of the construction product:  
(AVCP) System 3

Intended use:  
For domestic and commercial buildings

Manufacturer:

**DOVISTA A/S**

Bygholm Søpark 21D, 8700 Horsens, Denmark

Notified Bodies (Test institute):

NB 1235 - DANISH TECHNOLOGICAL INSTITUTE  
NB 0402 - RISE RESEARCH INSTITUTES OF SWEDEN

Windows and Doors containing Electrical and Electronic Equipment are in conformity with RoHS (Directive 2011/65/EU of the European Parliament and of the Council of 8 June 2011 on the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment) as amended by Directive 2015/863/EU.

Date:

27 juni 2024

Signed on behalf of DOVISTA A/S

Allan Lindhard Jørgensen  
CEO, DOVISTA A/S

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Horsens

Declaration of Performance VELFAC EDGE

Opening function		4.2 Resistance to windload	4.5 Water tightness	4.6 Dangerous substances	4.8 Load bearing capacity of safety devices	4.11 Acoustic performance	4.12 * Thermal transmittance	4.13 * Radiation properties	4.14 Air permeability
CDO Casement door, 1-leaf									
Declared value		Class C4 (600 Pa)	Class 9A (600 Pa)	None	(350N/60s), Optional	NPD	1,33 (W/m2K)	g 0,64 / LT 0,82	Class 4 (±600 Pa)
Classification standard		EN 12210:2016	EN 12208:2016	-	-	-	-	-	EN 12207:2016
Test standard		EN 12211:2016	EN 1027:2016	-	EN 14609:2003	-	EN ISO 10077-2: 2003/2012	-	EN 1026:2016
Notified body		NB 1235	NB 1235	-	NB 1235	-	NB 1235	-	NB 1235
Test report		DTI/244210-3/2024-Apr.	DTI/244210-3/2024-Apr.	-	DTI/202289-03/2024-Feb.	-	0108/655681, 2015-07-16	0108/655681, 2015-	DTI/244210-3/2024-Apr.
Tested size (mm), WxH		1077 x 2400	1077 x 2400	-	1077 x 2469	-	1230 x 1480	-	1077 x 2400
CDO-2 Casement door, 2-leaf									
Declared value		NPD	NPD	None	NPD	NPD	NPD	NPD	NPD
Classification standard		-	-	-	-	-	-	-	-
Test standard		-	-	-	-	-	EN ISO 10077-2: 2003/2012	-	-
Notified body		-	-	-	-	-	NB 1235	-	-
Test report		-	-	-	-	-	0108/655681, 2015-07-16	0108/655681, 2015-	-
Tested size (mm), WxH		-	-	-	-	-	2500 x 2180	-	-
FC Fixed casement									
Declared value		Class C4 (1600 Pa)	Class 9A (600 Pa)	None	N/A	**	1,33 (W/m2K)	g 0,64 / LT 0,82	Class 4 (±600 Pa)
Classification standard		EN 12210:2016	EN 12208:2016	-	-	-	-	-	EN 12207:2016
Test standard		EN 12211:2016	EN 1027:2016	-	-	SS-EN ISO 10140-1:2021/2:2021	EN ISO 10077-2: 2003/2012	-	EN 1026:2016
Notified body		NB 1235	NB 1235	-	-	NB 0402	NB 1235	-	NB 1235
Test report		DTI/244210-5/2024-Apr.	DTI/244210-5/2024-Apr.	-	-	O100282-1259373	0108/655681, 2015-07-16	0108/655681, 2015-	DTI/244210-5/2024-Apr.
Tested size (mm), WxH		2800 x 1700	2800 x 1700	-	-	1230 x 1480	1230 x 1480	-	2800 x 1700

\*Thermal transmission coefficient (4.12) and radiation properties (4.13) of a specific product is provided in quotations and order confirmations in accordance with EN 14351-1:2006 +A1:2010.

\*\* Declared values see sheet "4.11, Acoustic performance"

Declaration of Performance VELFAC EDGE

Opening function		4.2 Resistance to windload	4.5 Water tightness	4.6 Dangerous substances	4.8 Load bearing capacity of safety devices	4.11 Acoustic performance	4.12 * Thermal transmittance	4.13 * Radiation properties	4.14 Air permeability
SCD Sliding casement door, 1-leaf									
Declared value		Class C4 (1600 Pa)	Class 7A (300 Pa)	None	N/A	NPD	NPD	NPD	Class 4 (±600 Pa)
Classification standard		EN 12210:2016	EN 12208:2016	-	-	-	-	-	EN 12207:2016
Test standard		EN 12211:2016	EN 1027:2016	-	-	-	-	-	EN 1026:2016
Notified body		NB 1235	NB 1235	-	-	-	-	-	NB 1235
Test report		DTI/251936-1/2024-Jun.	DTI/251936-1/2024-Jun.	-	-	-	-	-	DTI/251936-1/2024-Jun.
Tested size (mm), WxH		2700 x 2400	2700 x 2400	-	-	-	-	-	2700 x 2400
SCD-2 Sliding casement door, 2-leaf									
Declared value		NPD	NPD	None	N/A	NPD	NPD	NPD	NPD
Classification standard		-	-	-	-	-	-	-	-
Test standard		-	-	-	-	-	-	-	-
Notified body		-	-	-	-	-	-	-	-
Test report		-	-	-	-	-	-	-	-
Tested size (mm), WxH		-	-	-	-	-	-	-	-
SGO Side-guided window									
Declared value		Class C4 (1600 Pa)	Class 9A (600 Pa)	None	(350N/60s), Optional	**	1,33 (W/m2K)	g 0,64 / LT 0,82	Class 4 (±600 Pa)
Classification standard		EN 12210:2016	EN 12208:2016	-	-	-	-	-	EN 12207:2016
Test standard		EN 12211:2016	EN 1027:2016	-	EN 14609:2003	SS-EN ISO 10140-1:2021/2:2021	EN ISO 10077-2: 2003/2012	-	EN 1026:2016
Notified body		NB 1235	NB 1235	-	NB 1235	NB 0402	NB 1235	-	NB 1235
Test report		DTI/244210-7/2024-Apr.	DTI/244210-7/2024-Apr.	-	DTI/202289-06/2024-Feb.	O100282-1259373	0108/655681, 2015-07-16	0108/655681, 2015-	DTI/244210-7/2024-Apr.
Tested size (mm), WxH		950 x 1800	950 x 1800	-	1430 x 1600	1230 x 1480	1230 x 1480	-	950 x 1800

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Declaration of Performance    VELFAC EDGE

Opening function	4.2	4.5	4.6	4.8	4.11	4.12	4.13	4.14
	Resistance to windload	Water tightness	Dangerous substances	Load bearing capacity of safety devices	Acoustic performance	* Thermal transmittance	* Radiation properties	Air permeability
SHO                      Sidehung window								
Declared value	Class C4 (1600 Pa)	Class 9A (600 Pa)	None	(350N/60s), Optional	**	1,33 (W/m2K)	g 0,64 / LT 0,82	Class 4 (±600 Pa)
Classification standard	EN 12210:2016	EN 12208:2016	-	-	-	-	-	EN 12207:2016
Test standard	EN 12211:2016	EN 1027:2016	-	EN 14609:2003	SS-EN ISO 10140-1:2021/2:2021	EN ISO 10077-2: 2003/2012	-	EN 1026:2016
Notified body	NB 1235	NB 1235	-	NB 1235	NB 0402	NB 1235	-	NB 1235
Test report	DTI/244210-8/2024-Apr.	DTI/244210-8/2024-Apr.	-	DTI/202289-06/2024-Feb.	O100282-1259373	0108/655681, 2015-07-16	0108/655681, 2015-	DTI/244210-8/2024-Apr.
Tested size (mm), WxH	1000 x 1800	1000 x 1800	-	1430 x 1600	1230 x 1480	1230 x 1480	-	1000 x 1800
TGO                      Top-guided window								
Declared value	Class C4 (1600 Pa)	Class 9A (600 Pa)	None	(350N/60s), Optional	**	1,33 (W/m2K)	g 0,64 / LT 0,82	Class 4 (±600 Pa)
Classification standard	EN 12210:2016	EN 12208:2016	-	-	-	-	-	EN 12207:2016
Test standard	EN 12211:2016	EN 1027:2016	-	EN 14609:2003	SS-EN ISO 10140-1:2021/2:2021	EN ISO 10077-2: 2003/2012	-	EN 1026:2016
Notified body	NB 1235	NB 1235	-	NB 1235	NB 0402	NB 1235	-	NB 1235
Test report	DTI/202289-18/2024-Feb.	DTI/202289-18/2024-Feb.	-	DTI/202289-06/2024-Feb.	O100282-1259373	0108/655681, 2015-07-16	0108/655681, 2015-	DTI/202289-18/2024-Feb.
Tested size (mm), WxH	1800 x 1488	1800 x 1488	-	1430 x 1600	1230 x 1480	1230 x 1480	-	1800 x 1488
THO                      Tophung window								
Declared value	Class C4 (1600 Pa)	Class 9A (600 Pa)	None	(350N/60s), Optional	**	1,33 (W/m2K)	g 0,64 / LT 0,82	Class 4 (±600 Pa)
Classification standard	EN 12210:2016	EN 12208:2016	-	-	-	-	-	EN 12207:2016
Test standard	EN 12211:2016	EN 1027:2016	-	EN 14609:2003	SS-EN ISO 10140-1:2021/2:2021	EN ISO 10077-2: 2003/2012	-	EN 1026:2016
Notified body	NB 1235	NB 1235	-	NB 1235	NB 0402	NB 1235	-	NB 1235
Test report	DTI/202289-18/2024-Feb.	DTI/202289-18/2024-Feb.	-	DTI/202289-06/2024-Feb.	O100282-1259373	0108/655681, 2015-07-16	0108/655681, 2015-	DTI/202289-18/2024-Feb.
Tested size (mm), WxH	1800 x 1488	1800 x 1488	-	1430 x 1600	1230 x 1480	1230 x 1480	-	1800 x 1488

\*Thermal transmission coefficient (4.12) and radiation properties (4.13) of a specific product is provided in quotations and order confirmations in accordance with EN 14351-1:2006 +A1:2010.

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		4.2	4.5	4.6	4.8	4.11	4.12	4.13	4.14
		Resistance to windload	Water tightness	Dangerous substances	Load bearing capacity of safety devices	Acoustic performance	* Thermal transmittance	* Radiation properties	Air permeability
Opening function									
THROX	Tophung reversible window								
Declared value	NPD	Class 9A (600 Pa)	None	(350N/60s), Optional	**	1,33 (W/m2K)	g 0,64 / LT 0,82	Class 4 (±600 Pa)	
Classification standard	-	EN 12208:2016	-	-	-	-	-	-	EN 12207:2016
Test standard	-	EN 1027:2016	-	EN 14609:2003	SS-EN ISO 10140-1:2021/2:2021	EN ISO 10077-2: 2003/2012	-	-	EN 1026:2016
Notified body	-	NB 1235	-	NB 1235	NB 0402	NB 1235	-	-	NB 1235
Test report	-	DTI/202289-6/2024-Apr.	-	DTI/202289-06/2024-Feb.	O100282-1259373	0108/655681, 2015-07-16	0108/655681, 2015-	DTI/202289-6/2024-Apr.	
Tested size (mm), WxH	-	1800 x 1488	-	1430 x 1600	1230 x 1480	1230 x 1480	-	-	1800 x 1488

\*Thermal transmission coefficient (4.12) and radiation properties (4.13) of a specific product is provided in quotations and order confirmations in accordance with EN 14351-1:2006 +A1:2010.

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## Declaration Of Performance VELFAC EDGE

## \*\* 4.11 Acoustic performance

Glass

	Fixed Light	Opening window	Casement door	Door	Sliding door
4-20-8,8 Clear/Energy Std Lam Safe Sound WE Grey w. argon	-	39 (-2;-6)	-	-	-
4-22-6,8 Clear/Energy Std Lam Safe WE Grey w. argon	-	37 (-2;-6)	-	-	-
4-24-4 Clear/Energi Std WE Grey w. argon	-	30 (-1;-5)	-	-	-
6-18-8,8 Clear/Energy Std Lam Safe Sound WE Grey w. argon	-	40 (-2;-6)	-	-	-
8,8-14-9,5 Clear Lam Safe Sound/Energy Std Lam Safe WE Grey w. argon	-	42 (-2;-6)	-	-	-